

HEAVY DUTY CONTINUOUS HINGES

HALF SURFACE HINGES

- Any Door Material
- Heavy Duty for high frequency 1 3/4" doors or heavy medium frequency doors up to 450lbs.
- 617HS (Heavy Duty)



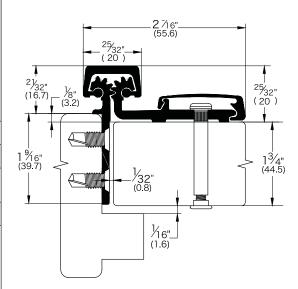
MODEL		LENGTH		SCREW COUNT		CLEARANCE	
C (Clear Anodized)	D (Duro Anodized)	IN	СМ	DOOR	JAMB	CLEARANCE	
617HSC-83	617HSD-83	83	210.8	19	19	5/16" (8mm) hinge side plus standard lockside clearance	
617HSC-95	617HSD-95	95	241.3	20	20		
617HSC-120	617HSD-120	120	304.8	26	26		
*Noto: First 3 numbers - (Product #) FS - (Half Surface) C or D - (Finish) 83 95 & 120 - (Longth)							

*Note: First 3 numbers = (Product #), FS = (Half Surface), C or D = (Finish), 83, 95 & 120 = (Length)

FASTENERS: (Self-Tapping Screws)	 FRAME PORTION All fasteners as No. 12-24 x 1/16" Type C, FHUC - Heavy Duty Hinges - 10 required for each leaf DOOR PORTION Thrubolt 1/4-20 x 1 5/8" PCH - Heavy Duty Hinges - 6 required for each leaf Shoulder bolt 1/4 - 20 x 1"PCH - Heavy Duty Hinges - 6 required Pan Head Self Drilling No. 12 x 3/4" - Heavy Duty Hinges - 4 required 				
LENGTH OPTIONS:	83", 95" & 120"				
DOOR REINFORCEMENT:	None needed				
FRAME REINFORCEMENT:	None needed to 200 lbsUse 16 gauge channel over 200 lbs				
FIRE RATING:	Up to 3 Hours				
SPECIAL FEATURES:	 For new construction For renovation with new door and / or frames No mortising of doors or frames required Will cover hinge cut outs in frames Flush mount no inset Frame and door leaf alignment ribs for proper hinge location 				
STANDARD FINISHES:					
C (Clear Anodized Aluminum), D (Duro Anodized Aluminum)					
SPECIAL ORDER FINISHES:					
 PW (Painted White), G (Gold Anodized Aluminum), 					

BL (Black Anodized Aluminum)

617HS



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